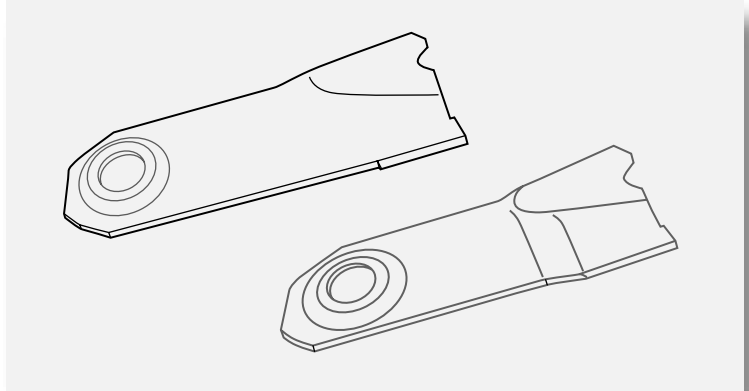


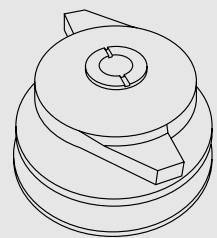
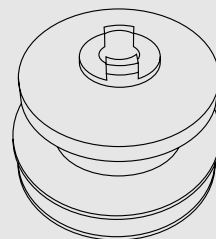
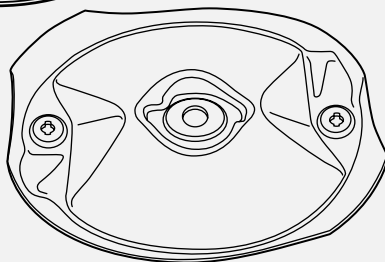
VICTA



Blades, Discs and Pulleys

2005 SPARE PARTS SUPPLEMENT

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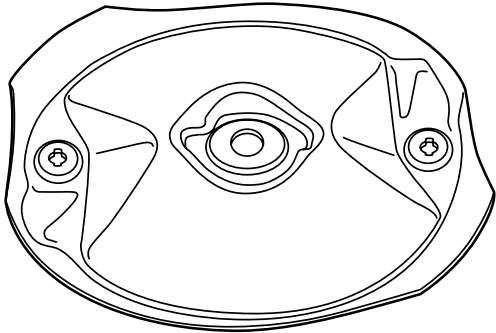
Contents

Blade disks	4
Cutting Blades.....	6
Sleeves - 4 stroke 22.3mm (7/8 inch) Shaft - Self propelled	8
Sleeves - 2 stroke - Self Propelled.....	9
Sleeves - 4 stroke - 25.4mm (1 inch) Shaft - Self Propelled	9
Sleeves and Pulleys - S 600 - 2 and 4 stroke	9
Sleeves - 4 stroke - 22.3mm (7/8 inch) Shaft - Push Models.....	10
Dedicated Mulcher.....	11
Blade Disc Securing Methods.....	12
Sleeves 2 stroke Engines - Push Models	14
Notes and Updates	15

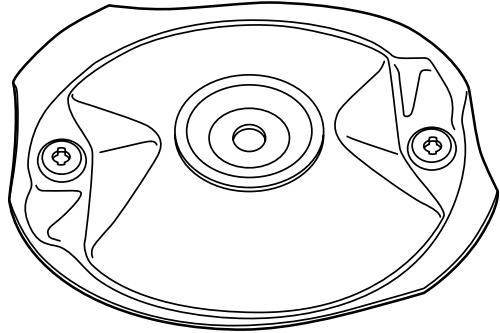
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Blade Discs

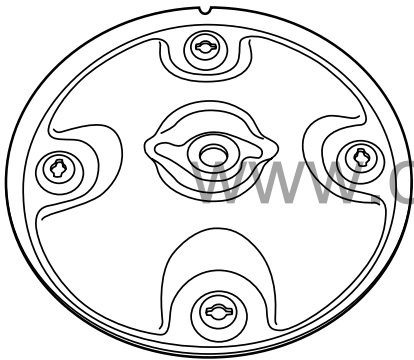
Blade Discs – all except 480mm (19 inch) models



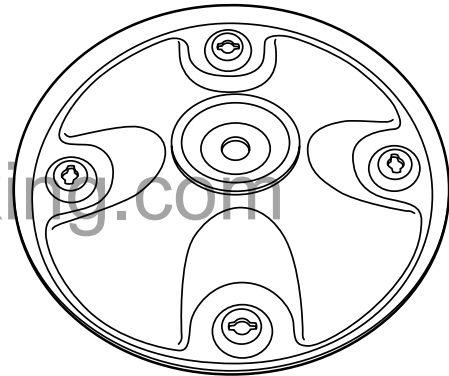
Oval - CA09442G



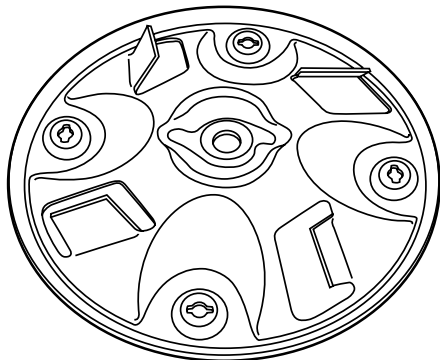
Oval + Reinforcing Washer - CA09463G



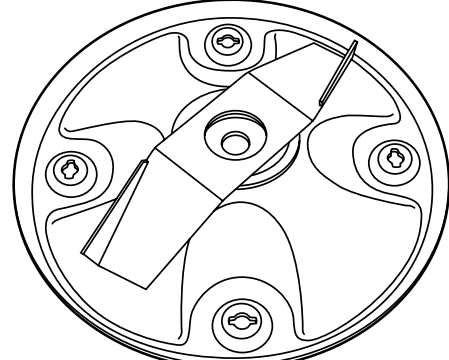
Round – CA09443G



Round + Reinforcing Washer -
CA09428G use CA09445G



Mulch & Catch - CA09444G

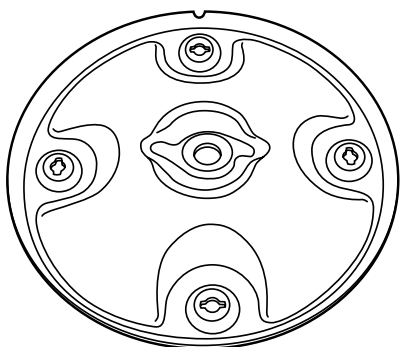


Rnd + Reinforcing Washer + Strap -
CA09333G

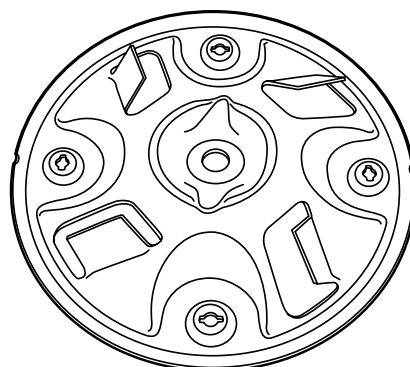
Note: All round Blade Discs above are 327mm outside diameter.

Blade Discs

Blade Disc – 19inch Tornado & Razor Models



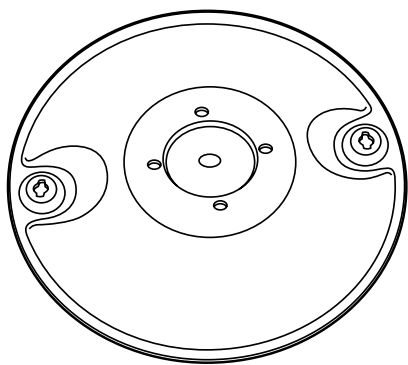
Round - CA09456G



Mulching - CA09459G

**Note: The two Blade Discs are 300 – 305 mm outside diameter.
They have two identifier notches in the outer rim.**

Blade Disc – S600

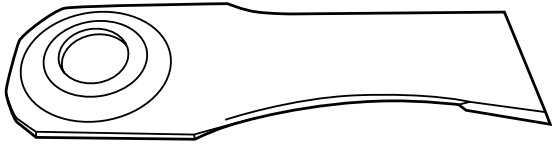


Round - CA09401G

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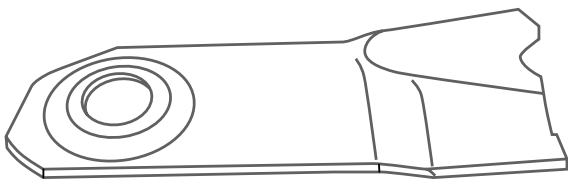
Cutting Blades

Note: The Blade No is stamped on the Blade at the Bolt hole end on face fitted to the Blade Disc.



Blade No 364 used on 460 mm Side Discharge

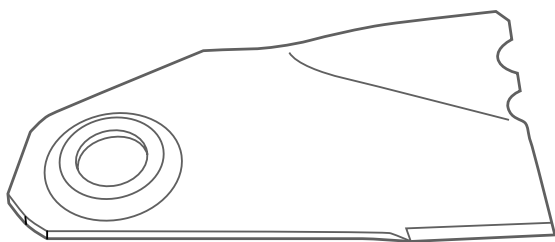
CA09351S skin pack pair
CA09351P box of 40 pairs



Blade No 376 used on 460 mm Catching
& Mulching

CA09506S skin pack pair
CA09306P box of 50 pairs

Use for dry easy catching conditions where dust could be a problem.
Use for mulching and catching.



Blade No 433 used on 460 mm Catching

CA09434S skin pack pair
CA09433P box of 50 pairs

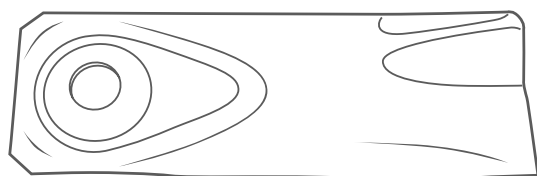
Use for difficult to catch conditions. If necessary, to improve catching in heavier conditions, four blades can be fitted. Can be used for mulching.

Cutting Blades



Blade No 462 used on all 480 mm (19")
Use for mulching and catching

CA09393S skin pack pair (505)
CA09470S skin pack pair
CA09470P box of 40 pairs



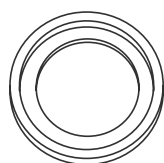
Blade No 272 used on all Pro 550 & S600

CA09276S skin pack pair
CA09276P box of 20 pairs



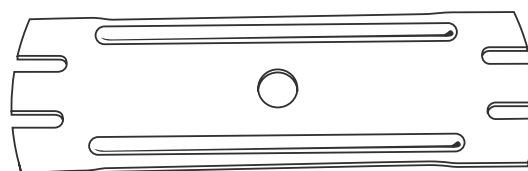
Nut – Bellville Washer – Bolt
Used to fit all Blades to the Blade Disc.

CA09277S skin pack pair
CA09277P box of 50 pairs



CA09347A

Blade Friction Washer - used on all models
Used to keep Blade tight on the Blade Disc.

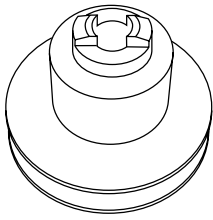


ME63222G ME63222S

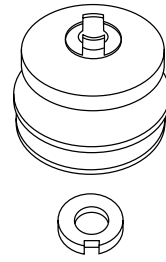
Tilt-a-Cut Blade
10 carded

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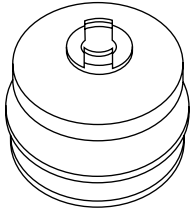
Sleeves - 4 stroke 22.3mm (7/8 inch) Shaft - Self Porpelled



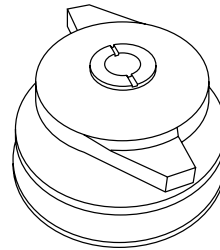
Type A – EN72938B (NLA)
Use for mulching and catching



Type B – EE14415A



Type C – EE14354A



Type D – EE14418A

Type A – Heat shrunk to crankshaft, uses Blade Disc with Reinforcing Washer

Type B – Sintered Sleeve with internal Key.
Uses Spacer Washer fitted at end of Crankshaft.

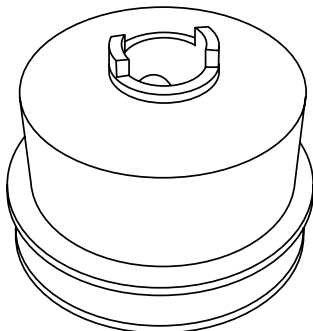
Type C – Same as type B but does not require Spacer Washer. Uses type F or G Bolt & Washer to secure Blade Disc

Type D – Similar to type C, but uses Drive Lugs to prevent Blade Disc Rotation, requires Blade Disc with matching Drive Lug feature. Similar to Type C, but uses Drive lugs to prevent Blade Disc Rotation, requires Blade Disc with matching Drive Lug feature. Uses type E Bolt and Washer to secure Blade Disc.

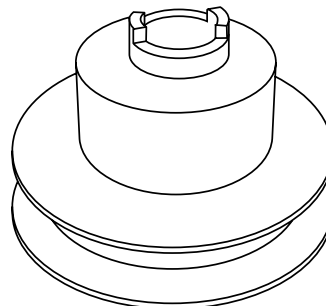
Pulley features:

1. Slightly faster ground speed.
2. Provides better tension on belt.
3. Larger top diameter to stop the belt coming off pulley.
4. Smaller bottom diameter to allow belt to be removed without engine removal from chassis.
5. Uses type E bolt and washer to secure.

Sleeves - 2 stroke – Self Propelled

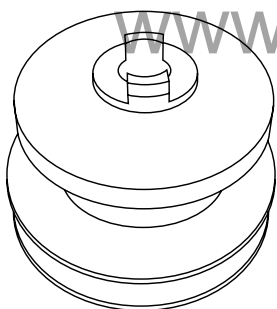


EN73016B Blade disc without reinwasher
This is used on a blade disc that does not have a reinforcing washer



EN73094A
Used **with** Reinforcing Washer on Blade Disc.

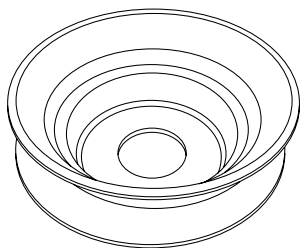
Sleeves – 4 stroke – 25.4 mm (1 inch) Shaft – Self Propelled



Blade Disc – None of the Blade Disc's fitted to 4 stroke engines have Reinforcing Washers fitted except for **Type A Sleeve**

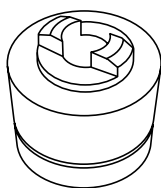
EN72955A
Used on Ultima Self Propelled models.

Sleeves & Pulleys – S 600 2 & 4 stroke

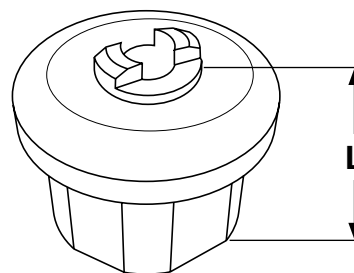


2 & 4 stroke Engine Pulley - Up to 5/99
EN72733B From 5/99 – EN72980A

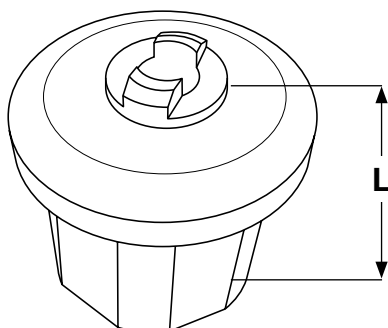
Sleeves - 4 stroke – 22.3mm (7/8 inch) Shaft Push Models



Type A – EE14293B (Supersedes to Type B)



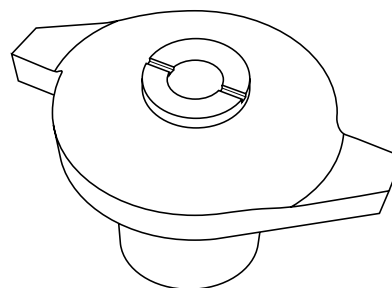
Type B – L = 35mm EE14543A



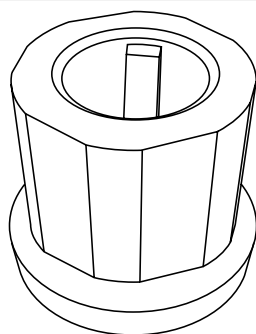
Type C – EE14352U

L = 43 mm (L is distance from Blade Disc Mounting face to back of Sleeve)

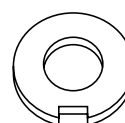
25.4 mm (1" dia) Shaft



Type D – EE14417A



Type E – EE14524A



Spacer Washer EE14368A

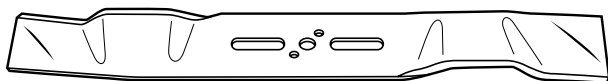
Type A – Heat shrunk to crankshaft, replaced by type B.

Type B – Sintered Sleeve with internal Key. Used on Tecumseh engines, Centura, Legend, Concept and Vantage.

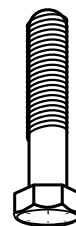
Type C – Same as type B but lowers Blades Disc by 3 mm. Used on Honda GCV160, GSV190 engines and Briggs & Stratton engines. Replaced by type D with use of Blade Disc with Locking Tab detail.

Type D – Used on Honda GCV160 GSV190 and Briggs & Stratton engines. Uses type G Bolt and Washer to secure Blade Disc.

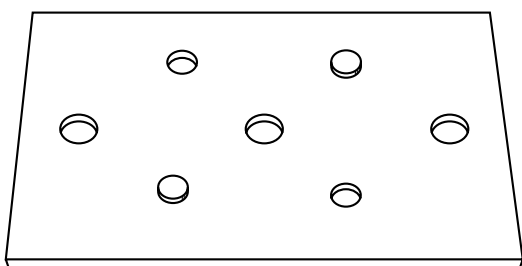
Type E – 25.4mm (1" dia.) Shaft, used on Ultima Engines.



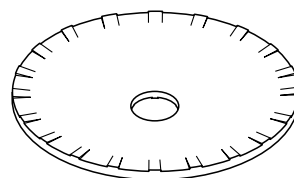
Blade Bar - CA09354X



Bolt - HA21313B

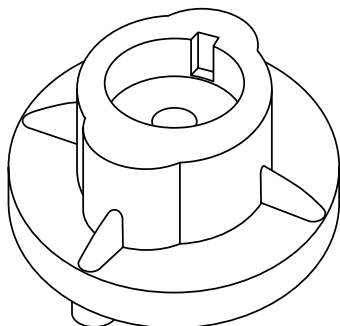


Adaptor Plate - EE14411D

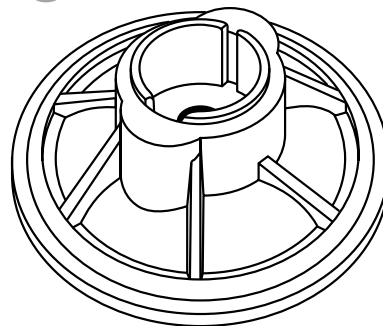


Washer - HA25833B

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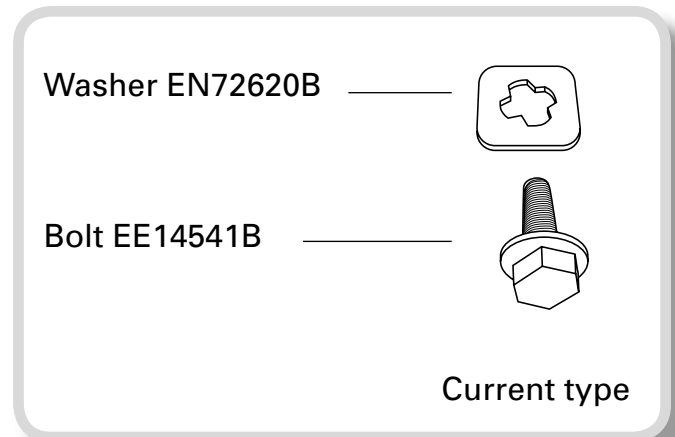
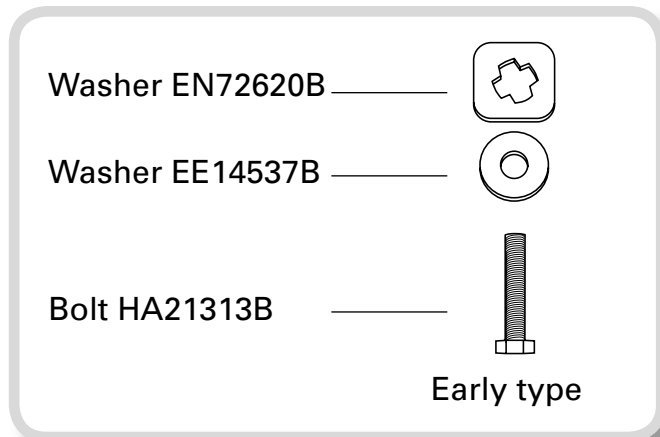


Tecumseh Sleeve - EE14388A

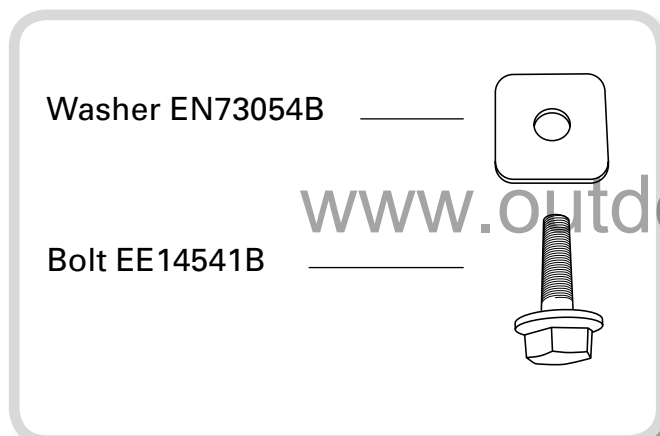


Briggs/Honda Sleeve - EE14387A

Blade Disc Securing Methods



Type F - Bolt & Washer used with all Sleeves except type D

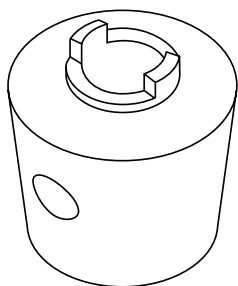


Type G - Bolt and washer used with type D Sleeve

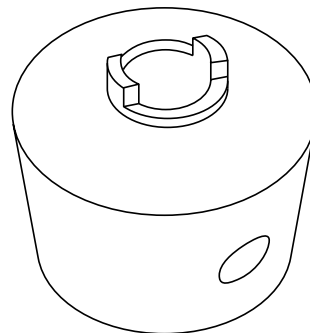
Spacer Washer: used on early Honda & Briggs & Stratton engines with type B Sleeve 2 of used with type D Sleeve on Dedicated Mulching Mower with Blade Disc.

Blade Disc – None of the Blade Disc's fitted to 4 stroke engines have Reinforcing Washers fitted.

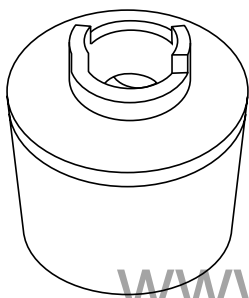
Sleeves 2 stroke Engines – Push Models



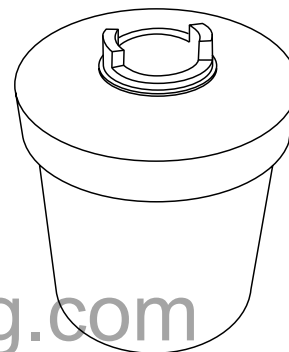
Type A – EN72644B



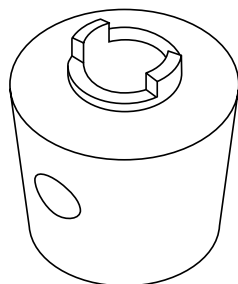
Type B- EN73013B



Type C – EN72753B



Type D – EN73096A – early type



Type E – EN73096A current type

Type A – Outside diameter 39 mm. Used on all 18inch models without Reinforcing Washer fitted to Blade Disc.

Type B – Outside diameter 50 mm – used on models without Reinforcing Washer required increased support to Blade Disc.

Type C – Outside diameter 39 mm. Used on models with Reinforcing Washer fitted to Blade Disc.

Type D - Outside diameter 50 mm. Fitted to long Crankshaft Engines,

Type E - Outside diameter 39 mm, replaces & interchangeable with type D.

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